



# दिल्ली मेट्रो रेल कॉर्पोरेशन लि० DELHI METRO RAIL CORPORATION LTD.

(भारत सरकार एवं दिल्ली सरकार का एक संयुक्त उपक्रम)  
(A JOINT VENTURE OF GOVERNMENT OF INDIA AND GOVT. OF DELHI)

## Amendment/Addendum no. 2

No. DMRC/134/11/CMRL/1560

Date: 16/05/2011

To,

ALL

**Sub: Amendment/Addendum no. 2 to tender no. DMRC/CO/ST/PUR/CMRL/DM/02 due on 23/05/2011 for UNDER FLOOR WHEEL LATHE.**

Some of the prospective bidders had sought some clarifications against the above subject tender, the details of the clarifications sought by the bidders and clarification are as under:

Sno.	Clarifications sought by bidders	DMRC remarks
1	Drawings available related to Wheel Profile	The Under floor wheel lathe shall be capable of re-profiling wheels of Standard Gauge (1435 MM) stock. The wheel profile shall generally be within the ranges stipulated in the "Schedule of Dimensions for standard Gauge (1435 mm) for tender documents.
2	Complete drawings of various types of rolling stocks which are going to be re-profiled on Under Floor Wheel Lathe	The exact profiles shall be furnished during interface with the interfacing contractors at detailed design stage. (Ref: Clause 1.1 and 1.2 of Schedule of Requirements' of tender documents).
3	Clause No. 1.0 – Your requirement of Electrical operated Bogie Shunter. DMRC doesn't mention any technical details / specifications in the Tender Documents like load etc, speed of towing. DMRC please provide us the details.	(i) Speed is 2km/PH with load and 3 KM/PH without load as per tender clause no. 1.18.12.1 of SOR (Schedule of Requirements) (ii) The Load shall be as prescribed under clause 1.18.12.2 of SOR (Schedule of Requirements)

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4	<p>a) Clause no. 1.1.1. In this clause DMRC have requirement of machining of wheel mounted brake disc or axle mounted brake. Or as requested above, please provide us the drawings which enable us to offer best solution we have.</p> <p>b) In the same clause DMRC need re-profiling of wheels sets removed from the coaches by means of suitable holding down device. Please note that: This type of re-profiling is not only suitable for Above Floor Wheel Lathe / Surface Wheel Lathe and not on Under Floor Wheel Lathe. DMRC, provide us the clarifications on the above clause so that we can design and program our machine accordingly.</p>	<p>a) The exact profiles shall be furnished by the concerned contractors during interface at detailed design stage.</p> <p>b) This type of facility is also available on Under Floor Wheel Lathe with DMRC</p>
5	<p>Clause No. 1.12 – Under Floor Wheel Lathe is capable to for re-profiling the wheels of its newer Rolling Stocks, Diesel Locomotives, Battery Locomotives, OHE Maintenance Vehicle etc. In the tender documents drawings of the wheels which are used for re-profiling on the Under Floor Wheel Lathe are missing. DMRC has to provide us the complete details so that our machine is capable for different profiling.</p>	<p>The Wheel profile shall be within the ranges stipulated in the 'Schedule of Dimensions for Standard Gauge (1435 mm). The exact profiles shall be furnished by the concerned contractors during interface at detailed design stage.</p>
6	<p>Clause no. 1.1.3 - Different Vehicle of different weights and axle loads. Details are not mentioned in the Tender Documents. DMRC has to provide us the complete details so that we can design and program our machine for different profiling automatically.</p>	<p>The axle load shall be limited to 17 tonnes.</p>
7	<p>Clause no. 1.19 - Battery and Battery Charger for Shunting Device. DMRC please mentioned the details of shunting device like load, axle load, towing running speed etc. which enable us to offer the complete solution.</p>	<p>The details are indicated in clauses 1.18.12.1 and 1.18.12.2 of SOR (Schedule of Requirements).</p>

All other terms and conditions of the tender document will remains same. This is issued without prejudice to earlier terms and conditions of the contract.

  
(Navneet Kumar)

Sr. Material Manager