



दिल्ली मेट्रो रेल कॉर्पोरेशन लि० DELHI METRO RAIL CORPORATION LTD.

(भारत सरकार एवं दिल्ली सरकार का संयुक्त उपक्रम)
(A JOINT VENTURE OF GOVERNMENT OF INDIA AND GOVT. OF DELHI)

Amendment/Addendum no. 6

No. DMRC/SVD/M&P/125

Dtd: 04/01/2012

To

ALL

Sub: Amendment/Addendum No. 6 in DMRC tender no. DMRC/SVD/M&P/125 for supply, Installation & Commissioning of CNC Vertical Turret Lathe.

Some of the prospective bidders had sought some clarifications against the above subject tender, the details of the clarifications sought by the bidders and clarification are as under:

| Clause no. | DMRC Requirement | Clarification sought by bidders | DMRC's reply |
|-------------------|---|---|--|
| 2.2.1 | Productivity – The tendered shall indicate the time required for various operations including mounting, machining, removal of the wheel discs and replacement of tools if any required during the cycle and based on timings, the number of wheel discs that can be machined in one shift. The machine shall be capable of machining at least 7-8 wheels discs in eight hours shifts. | Please note that in this clause, the scope of machining operation i.e. which machining operation will be required for productivity prove out is not mentioned. We request you to please confirm the same. However, we also request you to please confirm machining allowance on tool point which is not mentioned in this clause. | Machining operation required as mentioned in clause no 1.0 of Schedule of requirement. |
| 2.4.4. | Head & Slide - | As per Amendment 4 dated 08.12.11, Pentagonal Turret Head is dropped, hence the corresponding clauses related to Pentagonal Turret Head i.e clause No. 2.1.m. 2.1.n and 2.1.o may also be dropped. | Clause No. 2.1.m. 2.1.n and 2.1.o of Schedule of requirement may also be dropped. |
| Appendix B | Mandatory Spares | Please note that in Appendix – B, Mandatory Spares for CNC Vertical Turret Lathe has been given. The quantity of spares is given in sets. We request you to please specify the quantity to be offered per set. | Quantities are mentioned in Appendix-B and set is defined as complete assembly/ subassembly of the item of same specification being used in the machine. |
| 7. | Mandatory Spares | In this clause both digital and analogue wheel profile | DMRC need both digital and analogue |

Not

(मेट्रो भवन, फायर ब्रिगेड लेन, बाराखम्बा रोड, नई दिल्ली-110001)

Metro Bhawan, Fire Brigade Lane, Barakhamba Road, New Delhi-110001

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| | | measuring gauge is demanded, we request you to please confirm that whether digital or analogue wheel profile measuring gauge is to be provided or both are to be provided. Please confirm. | wheel profile measuring gauge. |
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All other terms and conditions of the tender document will remain same. This is issued without prejudice to earlier terms and conditions of the contract.



(Navneet Kumar)

Dy. Controller of Stores