

**Appendix-B (Revised)**

<b>Mandatory spares for the CNC Vertical turret lathe (VTL)</b>								
S.No (1)	Sub Assembly	Description (2)	Part No. (3)	Unit (4)	Qty. (For each package) (5)	Currency (6)	Unit Price (7)	Total price (8) (8=3x7)
1.		PLC I/O Module		Set	1			
2		Multiple 'V' ribbed belt		Set	1			
3		Profile Turning Tool N176.39-3232-20		No	1			
4		Boring Tool PDJNL 3232 P15		No	2			
5.		Turning Profile Inserts RCMX200600GC4025		No	50			
6		Fine Boring Incert DNMG150608-PFGC4015		No	50			
7		Digital and analog wheel Profile measuring gauge of reputed make		Set	1			
8		All type of Hydraulic control valves		Set	1			
9		All type of Control cards		Set	1			
10		Clamping Check Plates		Set	2			
11.		Clamping Jaws 860 mm		Set	1			
12		Power Modules		No	1			
13		Encoder cable		No	1			
14		Drive motor X and Z		Set	1			

Note: Note: 1. "Set" is defined as complete assembly / subassembly of the item of same specifications being used in the equipment.

2. Tenderer will list out all type of PCB for machine control and power module & quote for 01 no for each type.

Date .....

Place .....

(Signature) .....

(Printed Name) .....

(Designation).....

(Common Seal) .....